



TCI North American Office,
4181 Sladeview Cres., Unit 32,
Mississauga, ON, L5L 5R2

SAFETY DATA SHEET (SDS)

SECTION 1 – IDENTIFICATION

INITIAL SUPPLIER IDENTIFIER

Technical Construction Infrastructure Inc.
4181 Sladeview Cres. Unit #32
Mississauga, ON,
Canada, L5L 5R2
Telephone: (905) 997-5800

EMERGENCY TELEPHONE NUMBER

24hr Emergency Transportation Telephone Number
CANUTEC (613) 996-6666 (COLLECT)

PRODUCT IDENTIFIER

Product No: TCI800D Hardener

OTHER MEANS OF IDENTIFICATION

N/A

RECOMMENDED USE AND RESTRICTIONS ON USE

N/A

SECTION 2 – HAZARD IDENTIFICATION

CLASSIFICATION

ACUTE TOXICITY ORAL (Category 4)
ACUTE TOXICITY DERMAL (Category 4)
SKIN IRRITANT (Category 1B)
SKIN SENSITIZER (Category 1)
EYE IRRITANT (Category 1)
REPRODUCTIVE TOXICITY (Category 1B)
SIGNAL WORD: DANGER



HAZARD STATEMENTS	H302+H312	Harmful if swallowed or in contact with skin
	H314	Causes severe skin burns and eye damage
	H317	May cause an allergic skin reaction
	H360	May damage fertility or the unborn child
	H362	May cause harm to breast-fed children
	H318	Causes serious eye damage
PRECAUTIONARY STATEMENTS	P260	Do not breathe dust/fumes/gas/mist/vapours/spray
	P263	Avoid contact during pregnancy and while nursing
	P264	Wash hands thoroughly after handling
	P280	Wear protective gloves/protective clothing/ eye protection/ face protection
	P272	Contaminated work clothing should not be allowed out of the workplace
	P273	Avoid release to the environment

RESPONSE IF SWALLOWED IF ON SKIN	P301+P330+P331 IF SWALLOWED: Rinse mouth. Do NOT induce vomiting P312 Call a POISON CENTER or Doctor/Physician if you feel unwell P302+P352 IF ON SKIN: Wash with plenty of water P361+P364 Take off immediately all contaminated clothing and wash it before reuse P353 Rinse skin with water/shower
IF INHALED	P312 Call a POISON CENTER or Doctor/Physician if you feel unwell P333+P313 If skin irritation or rash occurs: get medical advice/attention as appropriate P304+P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing P310 Immediately call a POISON CENTER or Doctor/Physician P305+P351+P338
IF IN EYES	IF IN EYES: Rinse cautiously with water for several minutes; Remove contact lenses, if present and easy to do. Continue rinsing P310 Immediately call a POISON CENTER or Doctor/Physician
STORAGE & DISPOSAL	P405 Store locked up P501 Dispose of contents/container in accordance to Federal rules, laws and regulations.

SECTION 3 – COMPOSITION INFORMATION

INGREDIENT	#CAS	%
Trimethylolpropane poly(oxypropylene)triamine	39423-51-3	80-100
Tetraethylenepentamine	112-57-2	10-30

SECTION 4 – FIRST AID MEASURES

Eye contact	Flush eyes with plenty of water for at least 15 minutes while holding eyelids apart. Consult a physician. Do not use eye ointment.
Skin contact	Wash off in flowing water or shower with soap and rinse thoroughly. Remove contaminated clothing and discard. If irritation persists, consult a physician.
Inhalation	Remove to fresh air. If breathing is laboured, administer oxygen. If not breathing, administer artificial respiration. Consult a physician.
Ingestion	If swallowed, seek medical attention immediately. Do not induce vomiting unless directed to do so by medical personnel. Do not give anything by mouth to an unconscious person

SECTION 5 – FIRE-FIGHTING MEASURES

Explosion data - sensitivity to	
1) Mechanical impact	Stable
2) Static discharge	Stable
Unusual Fire and Explosion Hazards	During a fire, oxides of nitrogen may be evolved. Burning can produce carbon monoxide and/or carbon dioxide.
Means of extinguishing	Water spray, carbon dioxide, dry chemical, foam to extinguish flames. Use water spray to cool fire-exposed containers. Water or foam may cause frothing.
Flash point	148°C [PMCC]
Conditions of flammability	Non-flammable
Upper flammable limit	Not available
Lower flammable limit	Not available
Auto ignition temperature	Not available

SECTION 6 – ACCIDENTAL RELEASE MEASURES

Personal Precautionary Measures Wear appropriate protective equipment. Avoid contact with liquid and vapours.

Environmental Precautionary Measures

Prevent entry into sewers and streams, dike if needed. Consult local authorities.

Leak and spill procedures

Avoid contact with material. Evacuate all non-essential personnel. Keep spark producing equipment away. Dike area to prevent spill spreading and soak up with absorbent material such as sand, or polypropylene or polyethylene fiber products and collect in suitable containers. Residual resin may be removed using steam or hot soapy water. Dispose of absorbent material in accordance with regulations.

SECTION 7 – HANDLING AND STORAGE

Handling

Maintain Emergency eye wash stations and showers near working area. Practice good caution and personal cleanliness to avoid skin, eye contact and direct inhalation.

Storage

Keep containers tightly sealed when not in use. Store away from heat, ignition sources; and store away from incompatible materials. Store in a cool, dry and well-ventilated area.

SECTION 8 – EXPOSURE CONTROLS/PERSONAL PROTECTION

Eye protection

Splash proof goggles with side shields.

Skin protection

Protective clothing such as coveralls or lab coats must be worn. Gloves resistant to chemicals and petroleum distillates required. When handling large quantities, impervious suits, gloves, and rubber boots must be worn. Launder or dry-clean clothes when soiled.

Respiratory protection

Airborne concentrations should be kept to lowest levels possible. If vapour, mist or dust is generated and the occupational exposure limit of the product, or any component of the product, is exceeded, use appropriate NIOSH/MSHA approved respirators.

Engineering controls

Good general ventilation is sufficient for most conditions. Avoid breathing mists if general ventilation or local exhausts is inadequate; persons exposed to mists should wear appropriate NIOSH/MSHA approved breathing devices.

Exposure limits

Not available

SECTION 9 – PHYSICAL AND CHEMICAL PROPERTIES

Physical state

Liquid

Odour and appearance

Ammonia-like odour

Odour threshold (p.p.m.)

Not available

Specific gravity (gm/cm³)

1.0

Vapour pressure

< 0.01 kPa at 20°C

Vapour density (Air = 1)

> 1

Evaporation rate (n butyl acetate = 1)

Not available

Boiling point (°C)

220.6°C

Freezing point (°C)

Not available

pH

11.7

Coefficient of water/oil distribution

Not available

Solubility in water (%)

> 10

SECTION 10 – STABILITY AND REACTIVITY

Chemical Stability. Stable [x] Unstable []

If no, under which conditions

Avoid excessive heat, strong oxidizers, acids and bases.

Incompatibility to other substances.

Yes[x] No[] If so, which ones	Bases, acids, amines and oxidizing materials, plastics other than Teflon or polypropylene, and aluminum at high temperatures. Sodium or Calcium Hypochlorite. Reaction with peroxides may result in violent decomposition of peroxide possibly creating an explosion.
Materials to avoid	CAUTION! N-Nitrosamines, many of which are known to be potent carcinogens, may be formed when the product comes in contact with nitrous acid, nitrites or atmospheres with high nitrous oxide concentrations.
Conditions of Reactivity	Avoid heating up the product. Hazardous polymerization will not occur by itself, but masses of more than 1 lb of epoxy resin combined with this product will cause irreversible polymerization with considerable heat buildup.
Explosion data - sensitivity to	
1) Mechanical impact	Stable
2) Static discharge	Stable
Unusual Explosion Hazards	Extinguish all nearby sources of ignition since vapours decompose to toxic products at high temperatures. When exposed to heat, closed containers may explode. Contact with strong oxidizers may cause fire or explosion.

SECTION 11 – TOXICOLOGICAL INFORMATION

Route of entry	
Eye contact	Causes irritation, experienced as pain, with excess blinking and tear production, and seen as extreme redness and swelling of the eye and chemical burns of the eye. Severe eye damage may cause blindness.
Skin contact	Causes severe irritation with pain, severe excess redness and swelling with chemical burns, blister formation, and possible tissue destruction.
Inhalation	Vapour is irritating and may cause excessive tear formation, burning sensation of the nose and throat, coughing, wheezing, shortness of breath, nausea, and vomiting. Extremely high vapor concentrations may cause lung damage. Some individuals may develop asthma.
Ingestion	Causes burning of mouth, throat, and stomach with abdominal and chest pain, nausea, vomiting, diarrhea, thirst, weakness, and collapse. Aspiration may occur during swallowing or vomiting, resulting in lung damage.
Skin absorption	Prolonged or widespread contact may result in the absorption of potentially harmful amounts of material.
Effects of acute exposure to product	Skin contact may cause sensitization and an allergic skin reaction and may aggravate an existing dermatitis. Cross-sensitization may occur by skin contact with this material and other amines.
Effects of chronic exposure to product	Repeated skin contact may cause a persistent irritation or dermatitis. Repeated inhalation may cause lung damage. Overexposure to vapour, dust or mist may aggravate existing respiratory conditions, such as asthma, bronchitis, and inflammatory or fibrotic respiratory disease. Repeated oral exposures may cause kidney and liver changes.
Mutagenicity	In vitro genetic toxicity studies were negative in some cases and positive in other cases. Animal genetic toxicity studies were negative.
Toxicity Data	<i>Trimethylolpropane poly(oxypropylene)triamine</i> - Oral LD50(rat): 550 mg/kg* Dermal LD50(rat): >1,000 mg/kg <i>Tetraethylenepentamine</i> - Oral LD50(rat): 2,140 mg/kg* Dermal LD50(rat): >660 mg/kg
Teratogenicity	Laboratory animals that were fed exaggerated doses of
Carcinogenicity	Not available

Reproductive toxicity Not available
Toxicologically synergistic products Not available

SECTION 12 – ECOLOGICAL INFORMATION

Material not readily biodegradable

SECTION 13 – DISPOSAL CONSIDERATIONS

Waste disposal

Any disposal practice must be in accordance with Municipal, Provincial and Federal regulations. Chemical additions, processing, storage, or otherwise altering this material may make the waste management information presented in this MSDS incomplete, inaccurate, or otherwise inappropriate. Do not allow into any sewers, on the ground or into any body of water. Dispose of any unused, uncontaminated, as well as contaminated product, by a properly licensed company.

SECTION 14 – TRANSPORTATION INFORMATION

TDG (Canada)

TDG Proper Shipping Name	Corrosive Liquid, N.O.S. (Amine)
Hazard Class	8
UN Number	1760
Packing Group	III
Note	No additional remark
Marine Pollutant	No

SECTION 15 – REGULATORY INFORMATION

TSCA

All ingredients are on the TSCA Chemical Substance Inventory, or are not required to be listed on the TSCA inventory.

DSL

The substance(s) in this product is/are on the Canadian Domestic Substances List.

WHMIS

D1B, D2B, E

NFPA

Health: 3, Flammability: 1, Reactivity: 0

SARA

311	Immediate (acute) health hazard * Delayed (chronic) health hazard
312	Immediate (acute) health hazard * Delayed (chronic) health hazard
313	Not Listed

SECTION 16 – OTHER INFORMATION

Disclaimer: Technical Construction Infrastructure Inc. (TCI) expressly disclaims all express or implied warranties of merchantability and fitness for a particular purpose, with respect to the product or information provided herein, and shall under no circumstances be liable for incidental or consequential damages.

Do not use ingredient information and/or ingredient percentages in this MSDS as a product specification. For product specification information refer to our Technical Data Sheet and/or Certificate of Analysis (Compliance).

All information appearing herein is based upon data obtained from the manufacturer and/or recognized technical sources. While the information is believed to be accurate, TCI makes no representations as to its accuracy or sufficiency. Conditions of use are beyond TCI's control and therefore users are responsible to verify this data under their own operating conditions to determine whether the product is suitable for their particular purposes and they assume all risks of their use, handling and disposal of the product, or from the publication or use of, or reliance upon, information contained herein. This information relates only to the product designated herein, and does not relate to its use in combination with any other material or in any other process.

END OF SDS



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EMERGENCY TELEPHONE NUMBER

24hr Emergency Transportation Telephone Number
CANUTEC (613) 996-6666 (COLLECT)

PRODUCT IDENTIFIER

Product No: TCI 800D Resin

OTHER MEANS OF IDENTIFICATION

N/A

RECOMMENDED USE AND RESTRICTIONS ON USE

N/A

SECTION 2 – HAZARD IDENTIFICATION

CLASSIFICATION

SKIN IRRITANT (Category 2)
SKIN SENSITIZER (Category 1)
EYE IRRITANT (Category 2A)
AQUATIC CHRONIC (Category 2)
SIGNAL WORD: WARNING



HAZARD STATEMENTS	H302 H315 H317 H319 H401 H411	Harmful if swallowed. May be harmful in contact with skin. May cause an allergic skin reaction. Causes serious eye irritation. Toxic to aquatic life. Toxic to aquatic life with long lasting effects.
PRECAUTIONARY STATEMENTS	P261 P264 P270 P280 P272 P273	Avoid breathing dust/fume/gas/mist/vapours/spray. Wash thoroughly after handling. Do not eat, drink, or smoke when using this product. Wear protective gloves/protective clothing/ eye protection/ face protection. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment.
RESPONSE IF ON SKIN	P302+P352 P362+P364 P333+P313 P305+P351+P338	IF ON SKIN: Wash with plenty of water. Take off contaminated clothing and wash it before reuse. If skin irritation or rash occurs: get medical advice/attention.
IF IN EYES	P337+P313	IF IN EYES: Rinse cautiously with water for several minutes; Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.
DISPOSAL	P501	Dispose of contents/container in accordance to Federal rules, laws and regulations.

SECTION 3 – COMPOSITION INFORMATION

INGREDIENT	#CAS	%
Diglycidyl-Ether of Bisphenol-A	25068-38-6	65-85
Alkyl C12-C14 Glycidyl Ether	68609-97-2	10-30
Reaction product: Bisphenol F-(epichlorohydrin); epoxy resin	9003-36-5	10-30

SECTION 4 – FIRST AID MEASURES

Eye contact	Flush eyes with plenty of water for at least 15 minutes while holding eyelids apart. Consult a physician. Do not use eye ointment.
Skin contact	Wash off in flowing water or shower with soap and rinse thoroughly. Remove contaminated clothing and discard. If irritation persists, consult a physician.
Inhalation	Remove to fresh air. If breathing is laboured, administer oxygen. If not breathing administer artificial respiration. Consult a physician.
Ingestion	If swallowed, seek medical attention immediately. Do not induce vomiting unless directed to do so by medical personnel. Do not give anything by mouth to an unconscious person

SECTION 5 – FIRE-FIGHTING MEASURES

Hazardous combustion products	The by-products expected in incomplete pyrolysis or combustion of epoxy resins are mainly phenolics, carbon monoxide and water. The thermal decomposition products of epoxy resins therefore should be treated as potentially hazardous substances, and appropriate precautions should be taken. May liberate carbon monoxide or carbon dioxide.
Means of extinguishing	Foam, CO ₂ , dry chemical, water spray. DO NOT use a direct water stream.
Flash point	>150°C (closed cup)
Conditions of flammability	Combustible
Upper flammable limit	Not available
Lower flammable limit	Not available
Auto ignition temperature	Not available

SECTION 6 – ACCIDENTAL RELEASE MEASURES

Personal Precautionary Measures	Wear appropriate protective equipment and clothing.
Environmental Precautionary Measures	Prevent entry into sewers and streams, dike if needed. Consult local authorities.
Leak and spill procedures	Avoid contact with material. Evacuate all non-essential personnel. Keep spark producing equipment away. Dike area to prevent spill spreading and soak up with absorbent material such as sand, or polypropylene or polyethylene fibre products and collect in suitable containers. Residual resin may be removed using steam or hot soapy water. Solvents are not recommended for cleanup unless the recommended exposure guidelines and safe handling practices for the specific solvent are followed. Consult appropriate solvent MSDS for handling information and exposure guidelines.

SECTION 7 – HANDLING AND STORAGE

Handling	Maintain Emergency eye wash stations and showers near working area. Practice good caution and personal cleanliness to avoid skin, eye contact and direct inhalation. Recommended pumping and storage temperature is 15-25°C.
Storage	Keep containers tightly sealed when not in use. Store away from heat, ignition sources; and store away from incompatible materials. Store the material in a cool, dry, and well-ventilated area.

SECTION 8 – EXPOSURE CONTROLS/PERSONAL PROTECTION

Eye protection	Safety glasses with side shields. Splash proof goggles.
Skin protection	Use protective clothing impervious to this product. Selection of specific items such as face shield, gloves, boots, apron or full-body suit will depend on operation. Remove contaminated clothing immediately, wash skin with soap and water; and launder clothing before reuse.
Respiratory Protection	No respiratory protection should be needed at room temperature. Avoid breathing vapours of heated material. NOTE: If grinding or sanding cured material, use NIOSH or OSHA approved respiratory protection.
Engineering controls	Good general ventilation is sufficient for most conditions. NOTE: If grinding or sanding cured product use NIOSH/MSHA approved respiratory protection at all times.
Exposure limits	Not available

SECTION 9 – PHYSICAL AND CHEMICAL PROPERTIES

Physical state	Liquid
Odour and appearance	Faint epoxy odour
Odour threshold (p.p.m.)	Not available
Specific gravity (gm/cm³)	1.12
Vapour pressure (Pa)	13.3
Vapour density (Air = 1)	Not available
Evaporation rate (n butyl acetate = 1)	Not available
Boiling point (°C)	> 200°C

SECTION 10 – STABILITY AND REACTIVITY

Chemical Stability Stable [x] Unstable []	
If no, under which conditions	Avoid excessive heat, strong oxidizers, acids and bases.
Incompatibility to other substances Yes[x] No[] If so, which ones	Bases, acids, amines and oxidizing materials, plastics other than Teflon or polypropylene, and aluminum at high temperatures. Sodium or Calcium Hypochlorite. Reaction with peroxides may result in violent decomposition of peroxide possibly creating an explosion.
Conditions of Reactivity	Excess heating above 60°C over long periods of time degrades the resin. Hazardous polymerization will not occur by itself, but masses of more than 1 lb of product plus an aliphatic amine will cause irreversible polymerization with considerable heat buildup.
Explosion data - sensitivity to 1) Mechanical impact 2) Static discharge	Stable Stable
Unusual Explosion Hazards	Extinguish all nearby sources of ignition since vapours decompose to toxic products at high temperatures. When exposed to heat, closed containers may explode. Contact with strong oxidizers may cause fire or explosion.

SECTION 11 – TOXICOLOGICAL INFORMATION

Route of entry	
Eye contact	May cause slight transient (temporary) eye irritation. Corneal injury is unlikely.
Skin contact	Prolonged or repeated contact may cause skin irritation with local redness.
Inhalation	Not available
Aspiration Toxicity	Not likely to present a hazard.
Ingestion	Not available
Acute Toxicity Estimates (ATE)	Very low toxicity if swallowed. Prolonged skin contact is unlikely to result in absorption of harmful amounts. Vapour from heated material, mist or aerosol may cause respiratory irritation.
Effects of acute exposure to product	Not available
Effects of chronic exposure to product	Skin sensitization
Carcinogenicity	Not listed as a carcinogen by NTP, IARC, OSHA and ACGIH
Germ Cell Mutagenicity	Animal mutagenicity studies were negative. In vitro mutagenicity studies were negative in some cases, and positive in others
Reproductive Toxicity	No reproductive effects
Toxicity Data	<i>Diglycidyl-Ether of Bisphenol-A</i> Oral LD50 (rats): 30,000 mg/kg* Dermal LD50 (rabbits):> 1,200 mg/kg <i>Alkyl C12-C14 Glycidyl Ether</i> Oral LD50 (rats): 19,200 mg/kg*Dermal LD50 (rabbits): >4,500 mg/kg <i>Reaction product: Bisphenol F-(epichlorohydrin); epoxy resin-</i> Oral LD50 (rats): >2,000 mg/kg Estimated*Dermal: prolonged skin contact is unlikely to result in absorption of harmful amounts. The Dermal LD50 has not been determined.
Skin Corrosion/Irritation	Not available
Respiratory or Skin Sensitization	Not available
Other Information	Not available

SECTION 12 – ECOLOGICAL INFORMATION

Material not readily biodegradable

SECTION 13 – DISPOSAL CONSIDERATIONS

Disposal Considerations	Any disposal practice must be in accordance with Municipal, Provincial and Federal regulations. Chemical additions, processing, storage, or otherwise altering this material may make the waste management information presented in this SDS incomplete, inaccurate, or otherwise inappropriate. Do not allow into any sewers, on the ground or into any body of water. Dispose of any unused, uncontaminated, as well as contaminated product, by a properly licensed company.
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SECTION 14 – TRANSPORTATION INFORMATION

TDG (Canada)	
TDG Proper Shipping Name	This product is not regulated by TDG when shipped domestically by land.
DOT	Not regulated for Transport.
SEA transport (IMO-IMDG)	
Proper shipping name	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID N.O.S.(EPOXY RESIN)
U.N. Number	UN 3082
Class	9
Packing Group	III
Marine pollutant	Epoxy resin
Transport in bulk	Consult IMO regulations before transporting ocean bulk according to Annex I or II of Marpol 73/78 and the IBC or IGC Code.
Air transport (IATA-ICAO)	
Proper shipping name	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID N.O.S.(EPOXY RESIN)
U.N. Number	UN 3082
Class	9
Packing Group	III
Note	No additional remark

SECTION 15 – REGULATORY INFORMATION

TSCA	All ingredients are on the TSCA Chemical Substance Inventory; or are not required to be listed on the TSCA inventory.
DSL	The substance(s) in this product is/are on the Canadian Domestic Substances List.
WHMIS	D2B

SECTION 16 – OTHER INFORMATION

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END OF SDS